



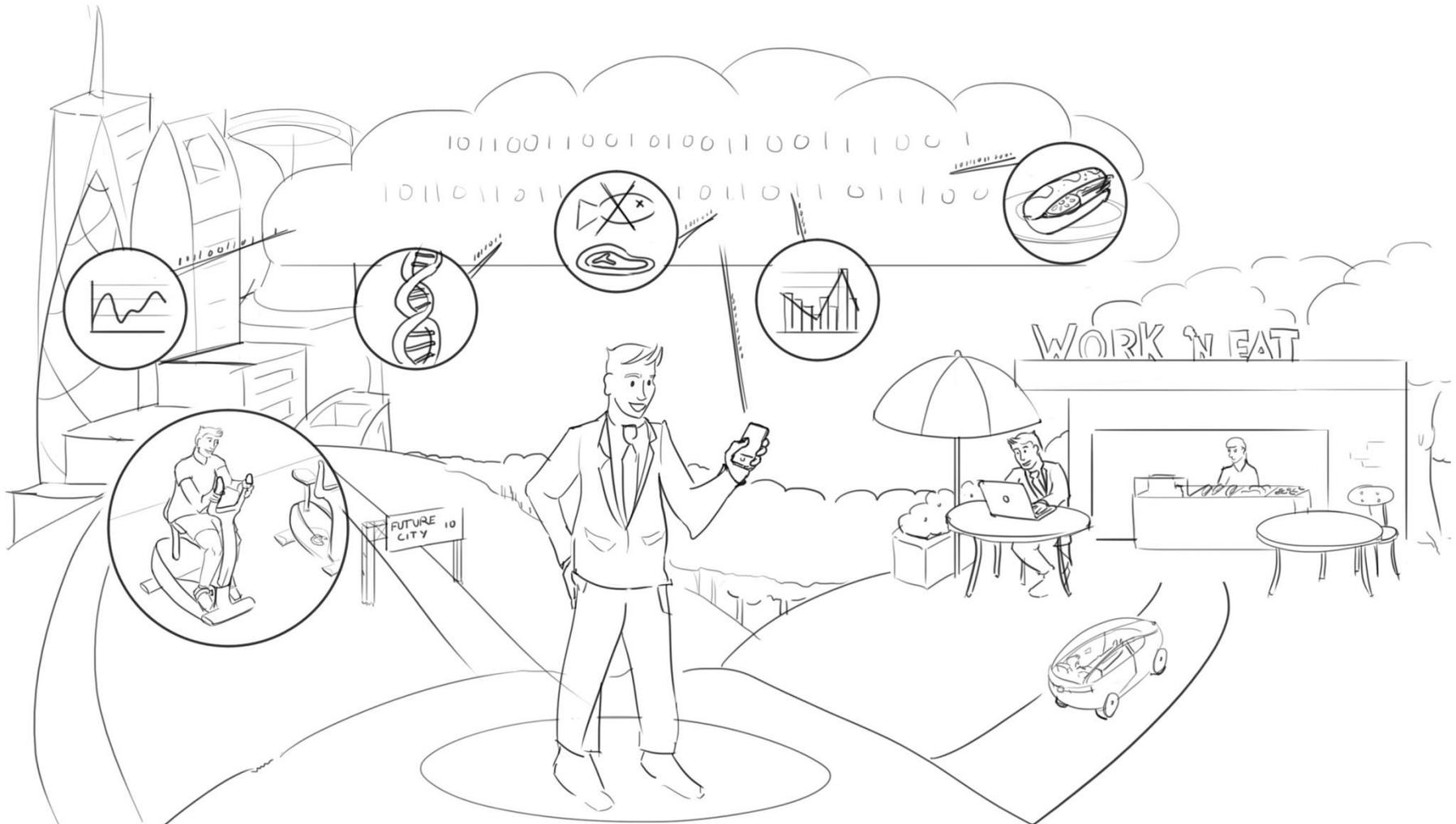
# › SMART PERSONALIZED NUTRITION

Pieter Debrauwer

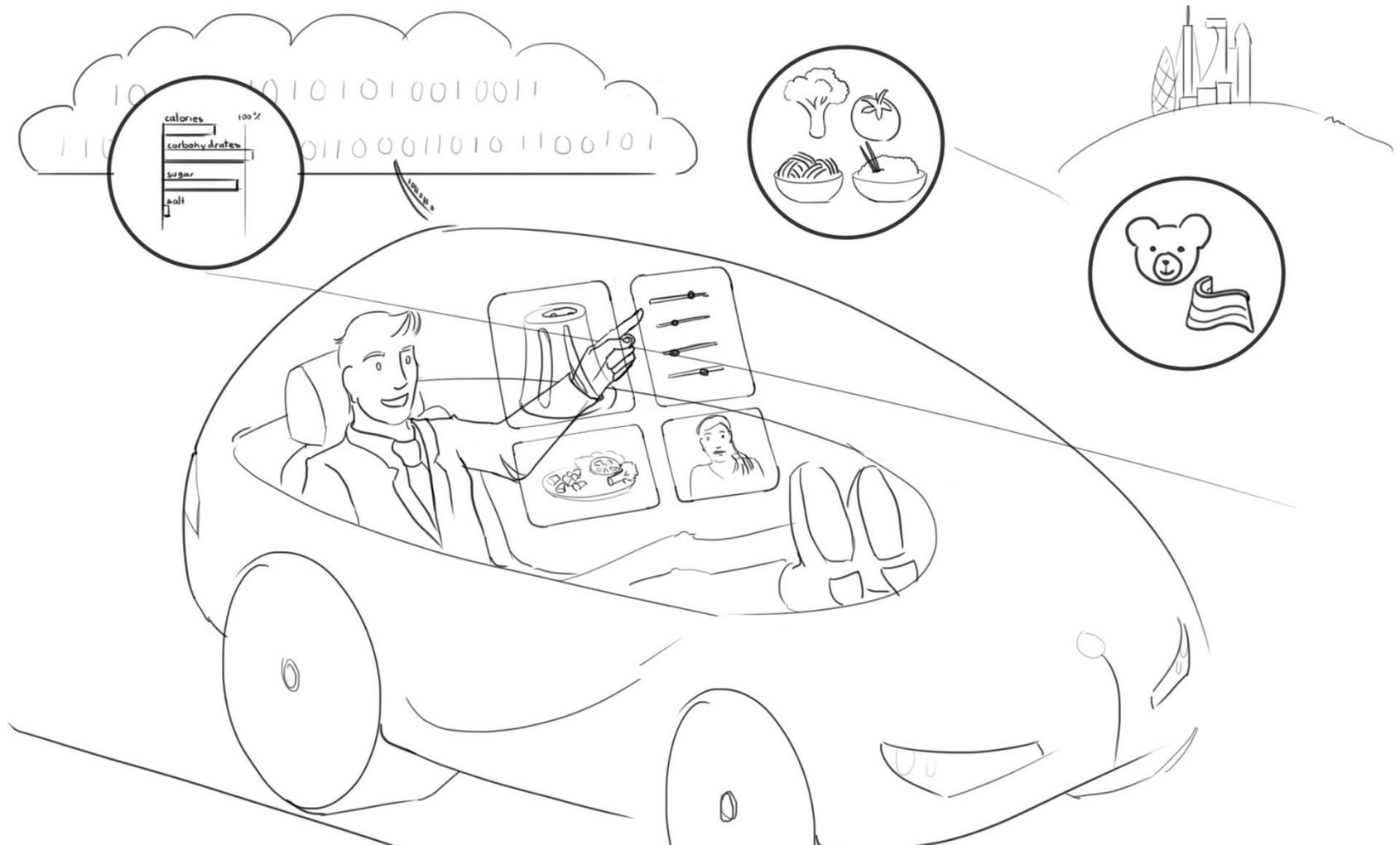
**TNO** innovation  
for life



**Quantified Self** will provide huge amounts of behavioural and health data  
**Health Cloud** will store this information for millions of users

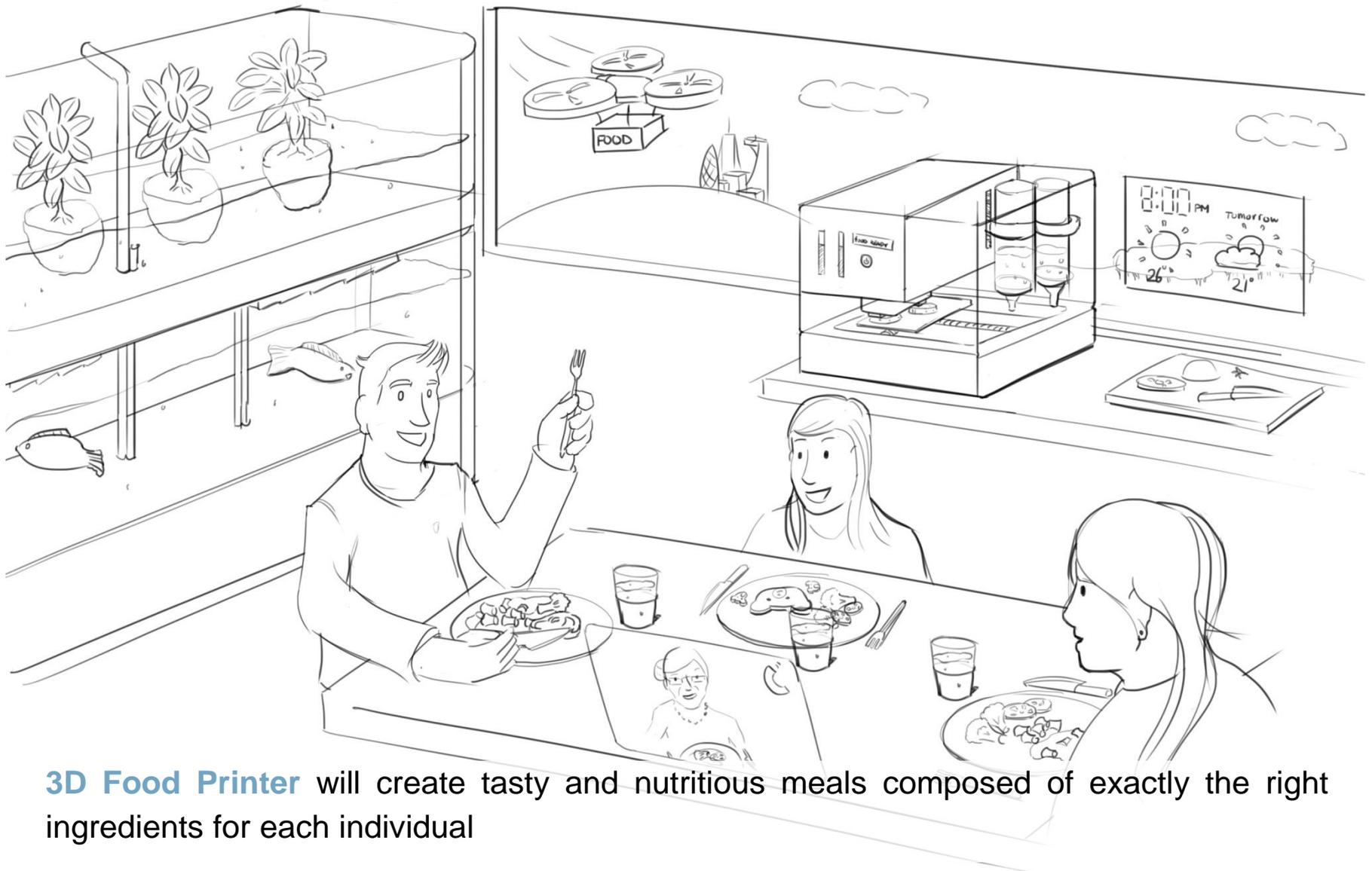


**Logging of activities** – working, eating, sports – in the health cloud



**Health Cloud** will provide info on healthy, personalized food choices

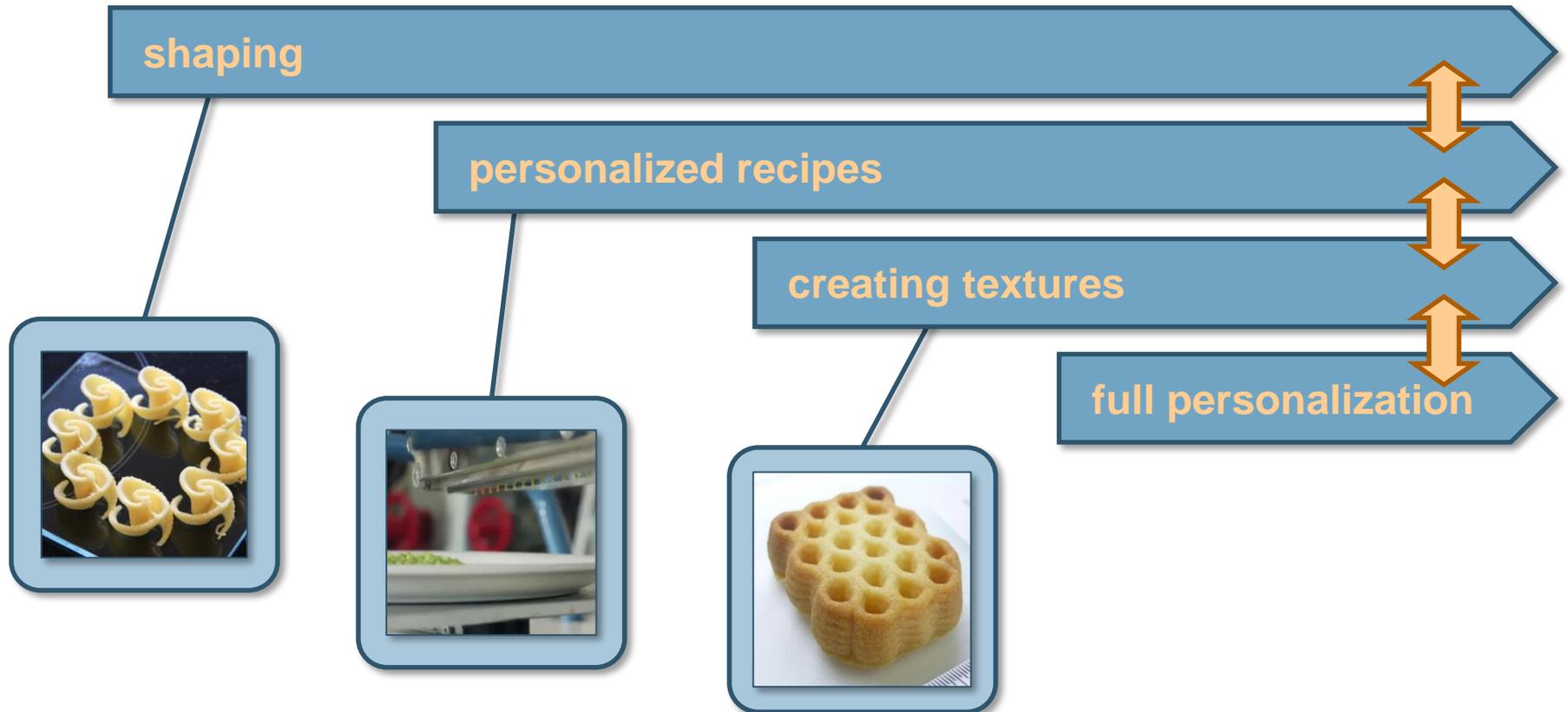
**Digital Cooking** to create fully personalized meals (composition, texture, taste, shape)



**3D Food Printer** will create tasty and nutritious meals composed of exactly the right ingredients for each individual

# TNO FOOD PRINTING ROADMAP

*timeline*





› **THANK YOU FOR YOUR ATTENTION**

**TNO** innovation  
for life

# WHY PRINT FOOD?

PERSONALIZED FOOD & WELL BEING

DESIGN FREEDOM & NEW FOODS

ALTERNATIVE INGREDIENTS

FLEXIBLE, DECENTRALIZED PRODUCTION

CONVENIENCE

SOCIAL EXPERIENCE

**Innovation:** social media supported recipes and cooking

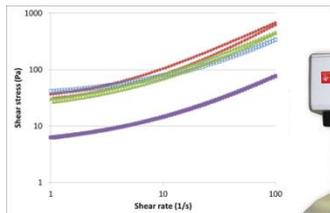
**Drivers:** “pre and post fun”, (hosted) 3D food printing communities

# FOOD PRINTING = MULTI-DISCIPLINARY

**Novel  
applications**



**Food physics**



**Printing  
equipment**



# 3D PRINTING

## RECENT INDUSTRY DEVELOPMENTS

# 3D PRINTING IS MATURING

## HP wants new Oregon 3D printing materials lab to be 'catalyst for innovation'

Mar 16, 2017 | By Benedict

Printing giant HP has unveiled a new 3D Open Materials and Applications Lab at its Corvallis, Oregon site. HP says the 3,500 sq ft space will increase cross-industry collaboration, allow partners to test new 3D printing materials for the HP Jet Fusion 3D printer, and decrease time-to-market.



# WHY PRINT FOOD?

## DESIGN FREEDOM & NEW FOODS

**Variations:** innovative shapes, textures, flavors, etc.

**Drivers:** new product concepts, customer-centricity, fun!

# FUSED DEPOSITION MODELING (FDM)



# MICHELIN STAR CHOCOLATE DESSERT

**TNO** innovation for life

**W** **MR FD** **MARIJN ROOVERS** food design

nxt  
lvl





**500**  
*The existence of the first cocoa beverage.*

**1502** **1615**  
*Columbus is given cocoa beans. Chocolate is introduced in France.*

**1777** **1875**  
*The first chocolate factory. The first milk chocolate.*

**400 AD**  
*The Mayans grow cocoa in Yucatán, Mexico.*

**900**  
*King Quetzalcoatl is worshipped as the God of cocoa.*

**1528** **1720** **1847** **2013**  
*Cortés introduces cocoa to the Spanish court. Cocoa botanically classified. First commercial chocolate bar. First complex 3D printed chocolate concept for gastronomy.*

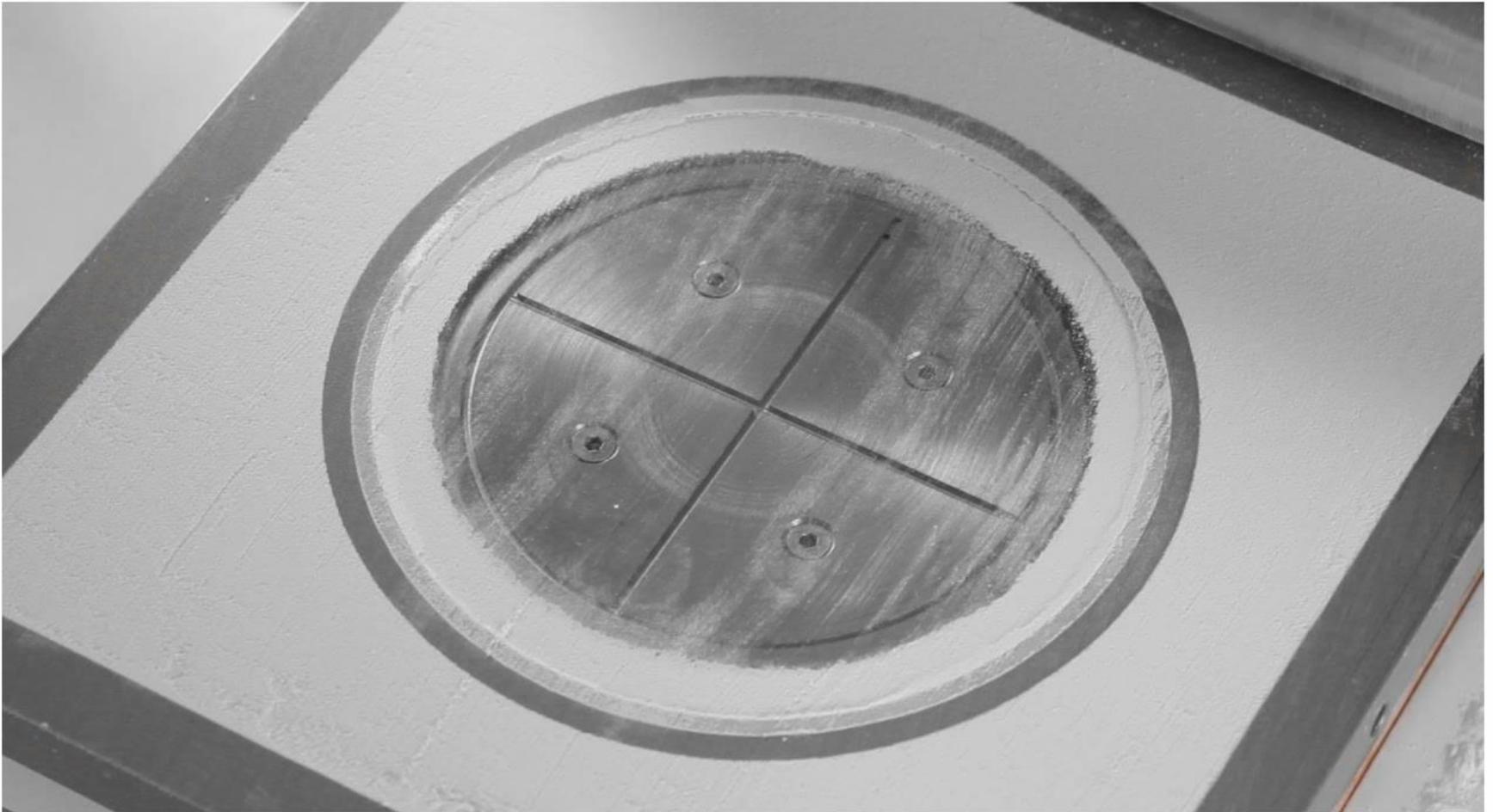
# SELECTIVE LASER SINTERING (SLS)



# DESIGNED POROUS TEXTURE



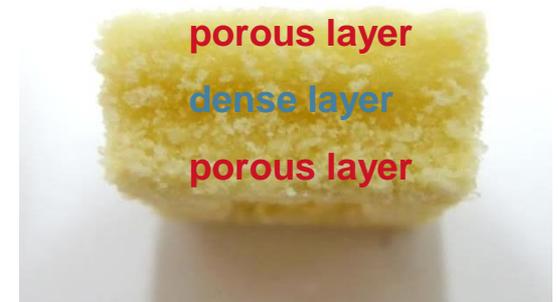
# POWDER BED PRINTING (PBP)



# MULTI-TEXTURE CAKE-TYPE PRODUCT



shape after baking



# WHY PRINT FOOD?

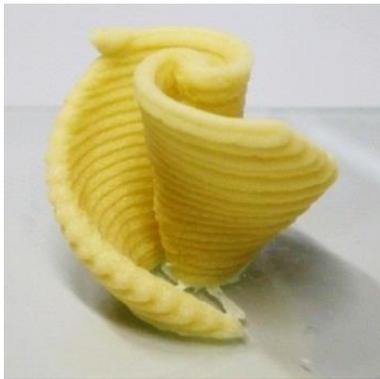
## DESIGN FREEDOM & NEW FOODS

## FLEXIBLE, DECENTRALIZED PRODUCTION

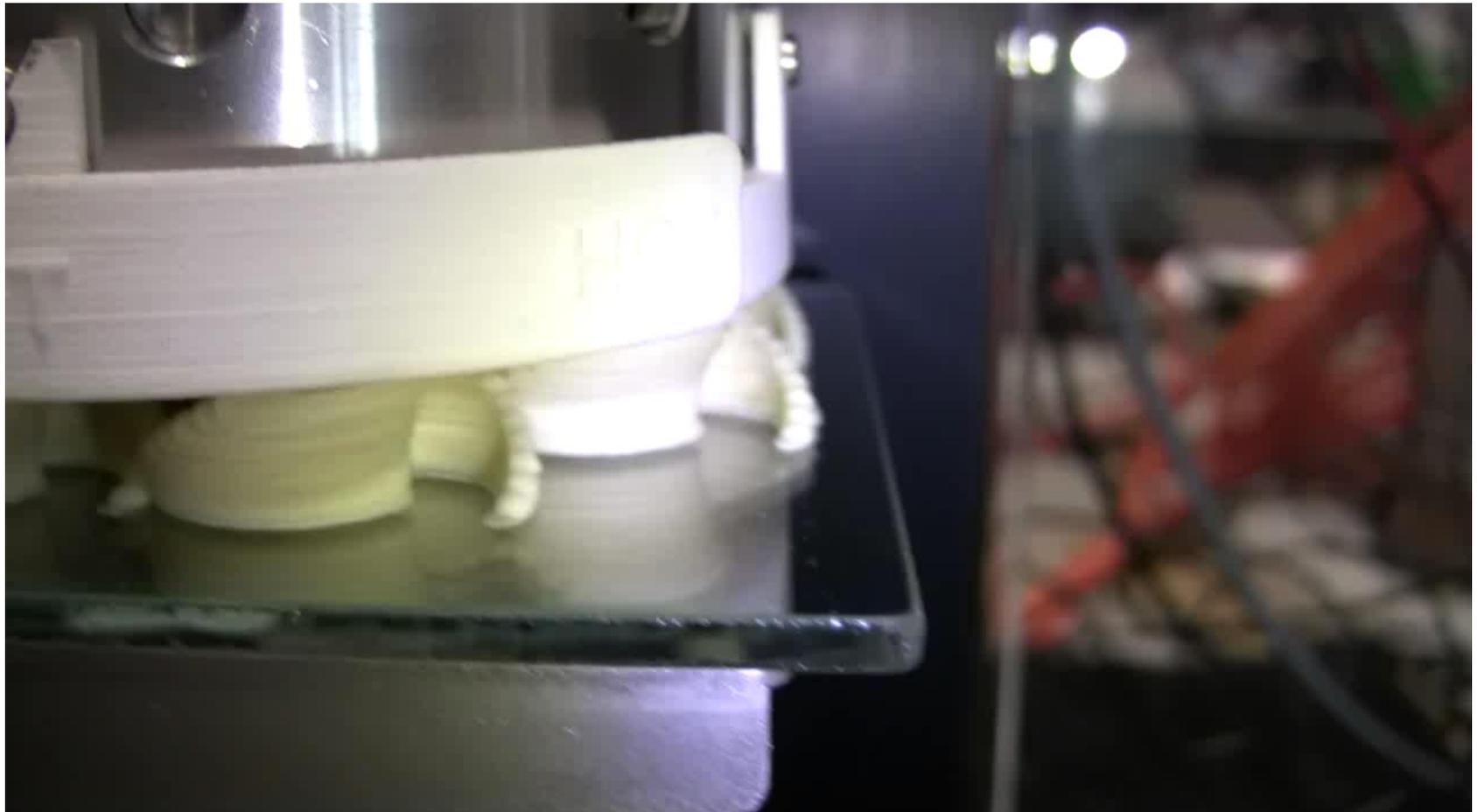
**Variations:** local, efficient production using local resources

**Drivers:** freshly prepared food where you want it, new distribution/supply chains

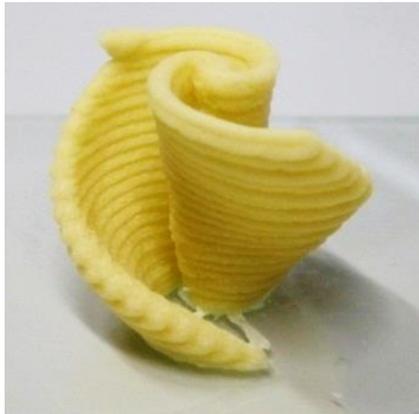
# PRINTED PASTA



# PRINTING WITH 8 NOZZLES



# PRINTING SPEED INCREASE



1 piece in 15 min  
= 900 sec/piece



4 pieces in < 2 min  
= 26 sec/piece



8 pieces in < 2 min  
= 13 sec/piece



**Restaurant use**

Goal: 1 plate of pasta in < 2 minutes

# LOCAL PASTA PRODUCTION

3D print unique, high end, pasta dishes



**Barilla Restaurant**  
Bryant Park, New York

# WHY PRINT FOOD?

**DESIGN FREEDOM & NEW FOODS**

**FLEXIBLE, DECENTRALIZED PRODUCTION**

**PERSONALIZED FOOD & WELL BEING**

**Variations:** ingredients, composition, flavors, shapes, size

**Drivers:** health/medical, lifestyle, (dis)likes. Individualized products

# PERSONALIZED FOOD PRINTING



**“Yesterday”**

leg of chicken mash



**“Today”**

hand-made, shaped  
leg of chicken  
(non-personalized)



**“Tomorrow”**

PERFORMANCE meals  
personalised & shaped meals,  
industrially manufactured

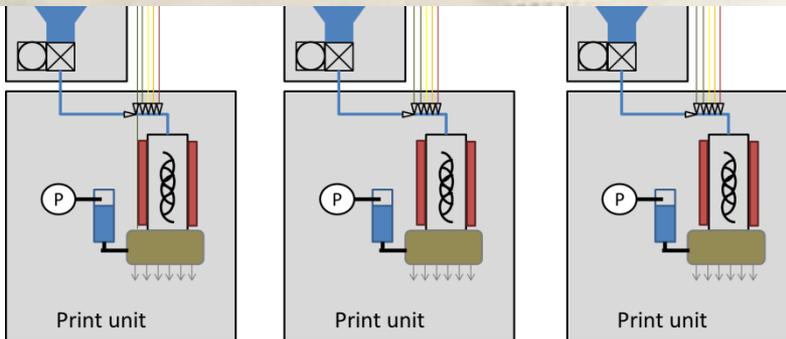
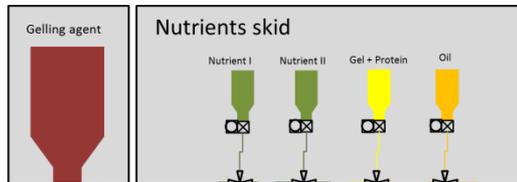
# INKJET PRINTING (IJP)



# PERSONALIZED MEDICAL NUTRITION



# MIXING AND PRINTING SETUP



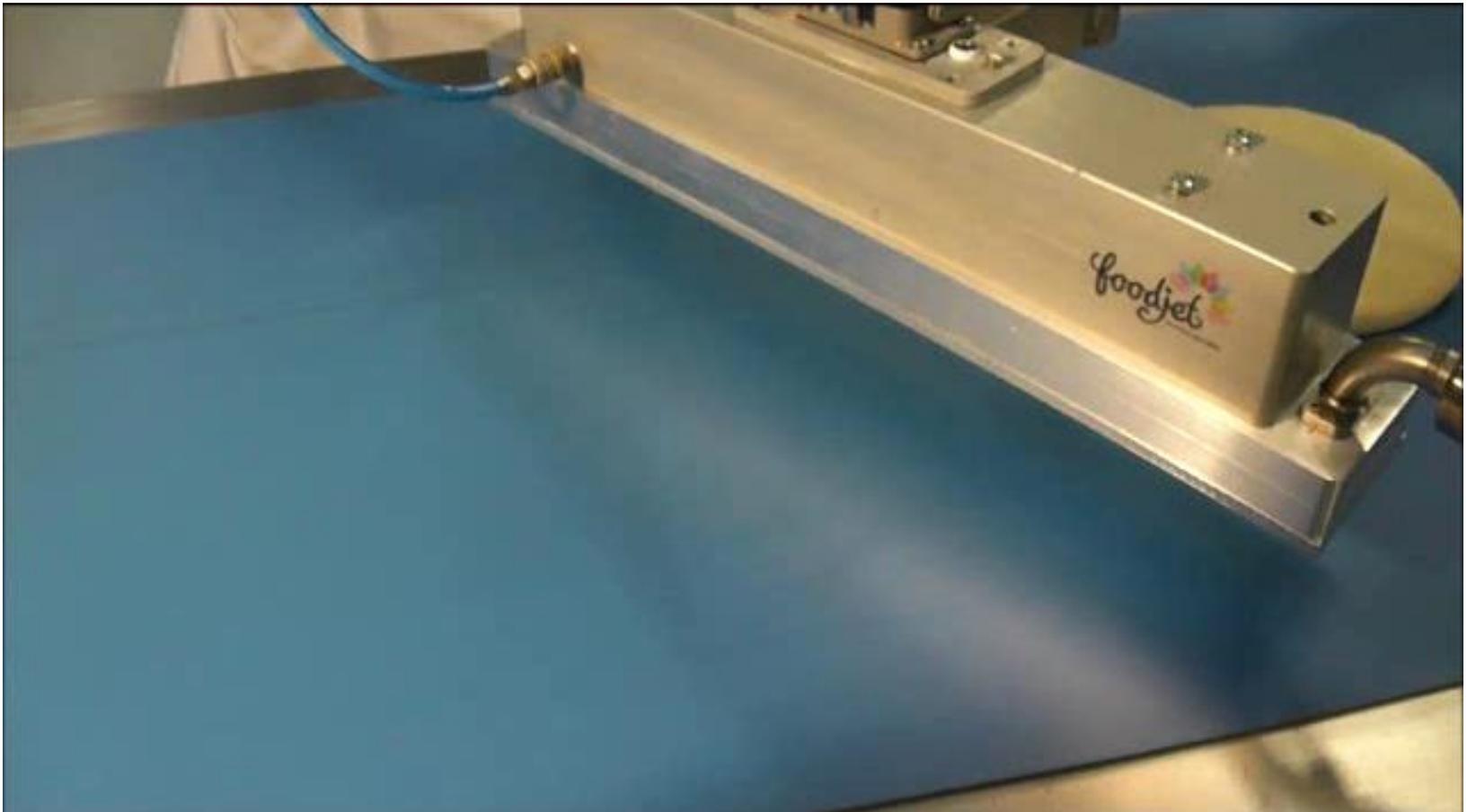
## Capacity

20-60 fully personalized meals per hour  
(e.g. meat, potatoes, vegetables)

## Personalized

composition, caloric content, size, hardness

# “2.5D PRINTING” – FOODJET



# WHY PRINT FOOD?

DESIGN FREEDOM & NEW FOODS

FLEXIBLE, DECENTRALIZED PRODUCTION

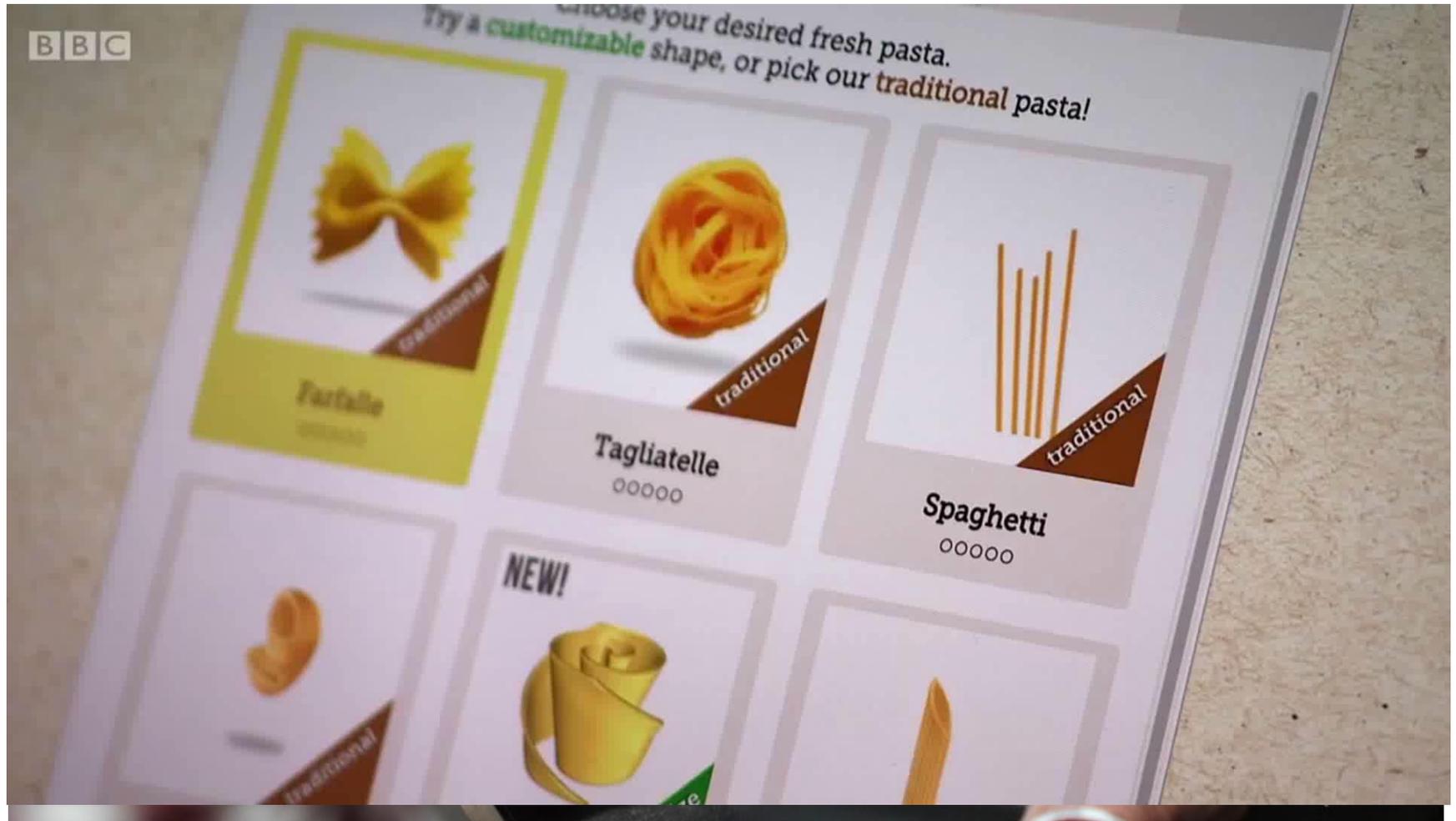
PERSONALIZED FOOD & WELL BEING

SOCIAL EXPERIENCE

**Innovation:** interactive / social media supported recipes and cooking

**Drivers:** “pre and post fun”, (hosted) 3D food printing communities, e-commerce. The sharing economy!

# DIGITAL CONNECTION WITH CONSUMERS



# WHY PRINT FOOD?

DESIGN FREEDOM & NEW FOODS

DESIGN FREEDOM & NEW FOODS

FLEXIBLE, DECENTRALIZED PRODUCTION

SOCIAL EXPERIENCE

CONVENIENCE

**Innovation:** “personal chef + microwave”

**Drivers:** freshly prepared personalized food where and when you want it



# MULTI-COMPONENT PRINTED SNACK

